



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3319-1
Job Sheet 186310



Part No: D3319-1

Job Qty: 12 ea

Part Name: Forward Wearplate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 11/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IPP: B 05.10.14 Added step 9, dwg rev B KJ/EC IPP Rev:C Now on Waterjet 06-10-26 JLM IPP REV:D
17.10.25 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	12 pcs		11/28/18	0.00	1.25	Waterjet - Flow		11/18/18
110	QC	12 pcs		11/28/18	0.00	0.00	QC2 Waterjet-2		11/18/18
120	QC	12 pcs		11/28/18	0.00	0.00	QC8-2		38
140	Brake NC	12 pcs		11/28/18	0.07	0.87	Brake NC 1		11/18/18
150	QC	12 pcs		11/28/18	0.00	0.00	QC5		DEC 06 2018
160	Autoweld 1	12 pcs		11/28/18	0.00	3.08	Automated welding		9-89
170	QC	12 pcs		11/28/18	0.00	0.00	QC10		
180	QC	12 pcs		11/28/18	0.00	0.00	QC5		
190	SprayPaint	12 pcs		11/28/18	0.00	0.28	Spray Paint		11-12-18
200	QC	12 pcs		11/28/18	0.00	0.00	QC3		DEC 10 2018
210	Packaging	12 pcs		11/28/18	0.00	0.00	Packaging3-1		DEC 08 2018
220	QC21-SA	12 Ea		11/28/18	0.00	0.00	QC21		DEC 10 2018

Part Op 100 - 1-Cut as per Dwg D3319 Dwg Rev: D Prog Rev: D 2-Deburr if necessary
Descriptions: 140 - 1- Form using DT8326 & DT8261 as per Dwg D3319Rev: 2- Form flat on press using DT8776 block
160 - 8259 HARDCOAT B:
190 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURE COATING AS PER DWG NOTE 9 SHEET ONE.
BATCH: 138978
210 - Identify on inside surface using a permanent fine point marker with the following: TCCA-PDA, Dart Aerospace Ltd.
P/N: D3319-1, B/N: BXXXXX For Product Eligibility see PDA05-18 and Stock Location:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	7.5360 sf (.628 ea)	100-Waterjet - Flow - 1	5076887 512088 5090403

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S18GA	8	301	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	4.980inches ± 0.030	5.010		

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

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			4.950	
2	Wearplate	1.600inches ± 0.010	1.610	1.590
3	Wearplate	2.660inches ± 0.010	2.670	2.650
4	Wearplate	3.190inches ± 0.010	3.200	3.180
5	Wearplate	3.563inches ± 0.010	3.573	3.553
6	Wearplate	4.710inches ± 0.030	4.740	4.680
7	Wearplate	0.600inches ± 0.030	0.630	0.570
8	Wearplate	10.576inches ± 0.010	10.586	10.566
9	Wearplate	11.942inches ± 0.010	11.952	11.932
10	Wearplate	18.090inches ± 0.030	18.120	18.060
11	Wearplate	0.316inches + 0.006 - 0.001	0.322	0.315
12	Wearplate	0.546inches ± 0.010	0.556	0.536
13	Wearplate	0.316inches + 0.006 - 0.001	0.322	0.315
14	Wearplate	0.670inches ± 0.010	0.680	0.660
15	Wearplate	0.190inches + 0.005 - 0.001	0.195	0.189
16	Wearplate	3.815inches ± 0.010	3.825	3.805
17	Wearplate	16.100inches ± 0.010	16.110	16.090

DART
 AEROSPACE
 Container No: S128907
 Part: D3319-1
 Job No: 186310
 Serial No/Batch: S128907
 Revision: D
 Inspector:
 Exp Date:
 Instructions: Various STC's
 Date: 11/19/18

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 CANADA
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 www.dartaerospace.com

art.lajeunesse.marie

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